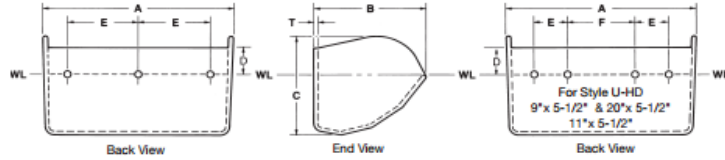


## HIGH DENSITY POLYETHYLENE ELEVATOR BUCKETS



### STYLE CC-HD BUCKETS

SIZE (Nominal) Metric	SIZE (Nominal) Inches	Dimension-Actual (Inches) Tolerance A, B, C, 3/16" T <sub>2</sub> 1/64"				Drilling-Standard (Inches) Tolerance D ± 1/4"					Capacity (1) Tolerance ± 3%				Spacing on Belt (Min.) Inches	Weight (Pounds) Each (Avg.) Per Carton		Number Per Carton
		Length A	Proj. B	Depth C	Thickness T	From Top D	Center to Center E	Center to Center F	# of Holes	Bolt Diameter	WL	Cu. In.	Cu. Ft.	WL + 10%		Cu. In.	Cu. Ft.	
80-60	3 X 2	3-1/4	2-1/2	2-1/16	11/64	7/8	1-3/4		2	1/4	6.0	.0035	6.6	.0038	3	0.13	3.6	24
120-80	4 X 3	4-1/4	3-1/2	3-1/16	3/16	7/8	2-1/2		2	1/4	16.8	.0097	18.5	.0107	4	0.26	7.1	24
140-120	5 X 4	5-1/4	4-1/2	4-1/16	13/64	1-1/4	3-3/16		2	1/4	35.8	.0207	39.4	.0228	5	0.46	12.6	24
160-120	6 X 4	6-1/4	4-1/2	4-1/16	13/64	1-1/4	4-3/8		2	1/4	43.3	.0251	47.6	.0276	5	0.53	13.8	24
180-120	7 X 4	7-1/4	4-1/2	4-1/16	13/64	1-1/4	2-11/16		3	1/4	49.7	.0288	54.7	.0316	5	0.60	15.9	24
160-140	6 X 5	6-5/16	5-1/2	5-1/16	1/4	1-1/2	4-3/8		2	1/4	68.3	.0395	75.1	.0435	6	0.80	20.8	24
180-140	7 X 5	7-5/16	5-1/2	5-1/16	1/4	1-1/2	2-11/16		3	1/4	75.8	.0439	83.4	.0483	6	0.98	25.2	24
200-140	8 X 5	8-5/16	5-1/2	5-1/16	1/4	1-1/2	3-1/16		3	1/4	85.4	.0494	93.9	.0544	6	1.10	28.3	24
230-140	9 X 5	9-5/16	5-1/2	5-1/16	1/4	1-1/2	3-5/8		3	1/4	97.9	.0567	107.7	.0623	6	1.02	26.4	24
260-140	10 X 5	10-5/16	5-1/2	5-1/16	1/4	1-1/2	4-1/8		3	1/4	113.5	.0657	124.9	.0723	6	1.24	32.1	24
280-140	11 X 5	11-5/16	5-1/2	5-1/16	1/4	1-1/2	3		4	1/4	127.2	.0736	139.9	.0766	6	1.27	32.7	24
300-140	12 X 5	12-5/16	5-1/2	5-1/16	1/4	1-1/2	3-3/8		4	1/4	143.1	.0828	157.4	.0911	6	1.35	34.8	24
200-160	8 X 6	8-5/16	6-5/8	6-1/16	1/4	1-3/4	3-1/16		3	1/4	124.5	.0720	137.0	.0793	7	1.34	35.0	24
230-160	9 X 6	9-5/16	6-5/8	6-1/16	1/4	1-3/4	3-5/8		3	1/4	135.9	.0786	149.5	.0865	7	1.45	37.6	24
260-160	10 X 6	10-5/16	6-5/8	6-1/16	1/4	1-3/4	4-1/8		3	1/4	150.4	.0870	165.4	.0957	7	1.57	40.5	24
280-160	11 X 6	11-5/16	6-5/8	6-1/16	1/4	1-3/4	3		4	1/4	173.4	.1003	190.7	.1104	7	1.69	43.5	24
300-160	12 X 6	12-5/16	6-5/8	6-1/16	1/4	1-3/4	3-3/8		4	1/4	185.4	.1073	203.9	.1180	7	1.76	45.2	24
330-160	13 X 6	13-5/16	6-5/8	6-1/16	1/4	1-3/4	3-5/8		4	1/4	203.8	.1179	224.2	.1297	7	1.85	24.6	12
350-160	14 X 6	13-7/8	6-5/8	5-7/8	1/4	1-3/4	3		5	1/4	198.3	.1148	218.1	.1262	7	1.98	26.2	12
260-180	10 X 7	10-7/16	7-3/4	7-1/16	9/32	2	4-1/8		3	5/16	219.4	.1270	241.3	.1397	8	2.01	18.5	8
280-180	11 X 7	11-7/16	7-3/4	7-1/16	9/32	2	3		4	5/16	234.2	.1355	257.6	.1491	8	2.31	21.1	8
300-180	12 X 7	12-7/16	7-3/4	7-1/16	9/32	2	3-3/8		4	5/16	248.2	.1436	273.0	.1580	8	2.43	22.0	8
330-180	13 X 7	13-7/16	7-3/4	7-1/16	9/32	2	3-5/8		4	5/16	284.4	.1646	312.8	.1810	8	2.62	23.7	8
350-180	14 X 7	14-7/16	7-3/4	7-1/16	9/32	2	3		5	5/16	301.9	.1747	332.1	.1922	8	2.76	25.0	8
370-180	15 X 7	15-7/16	7-3/4	7-1/16	9/32	2	3-1/4		5	5/16	331.4	.1918	364.5	.2110	8	3.02	26.9	8
400-180	16 X 7	16-7/16	7-3/4	7-1/16	9/32	2	2-7/8		6	5/16	346.5	.2005	381.2	.2206	8	3.13	27.9	8
450-180	18 X 7	18-7/16	7-3/4	7-1/16	11/32	2	3-1/8		6	5/16	396.7	.2296	436.4	.2525	8	4.00	35.9	11
500-180	20 X 7	20-7/16	7-3/4	7-1/16	13/32	2	3-1/2		6	5/16	433.3	.2508	476.6	.2758	8	4.50	41.9	11

### STYLE CC-HD "SUPER CAPACITY" BUCKETS

260-215	10 X 8	10-7/16	8-3/4	8-13/16	11/32	2-1/4	4-1/8		3	5/16	297.0	.1719	326.7	.1891	9	2.95	26.6	8
280-215	11 X 8	11-7/16	8-3/4	8-13/16	11/32	2-1/4	3		4	5/16	325.9	.1886	358.5	.2075	9	2.99	26.9	8
300-215	12 X 8	12-7/16	8-3/4	8-13/16	11/32	2-1/4	3-3/8		4	5/16	362.0	.2095	398.2	.2304	9	3.02	27.4	8
330-215	13 X 8	13-7/16	8-3/4	8-13/16	11/32	2-1/4	3-5/8		4	5/16	390.2	.2258	429.2	.2484	9	3.17	28.8	8
350-215	14 X 8	14-7/16	8-3/4	8-13/16	11/32	2-1/4	3		5	5/16	429.6	.2486	472.6	.2735	9	3.31	30.0	8
370-215	15 X 8	15-7/16	8-3/4	8-13/16	11/32	2-1/4	3-1/4		5	5/16	458.9	.2656	504.8	.2921	9	3.72	33.2	8
400-215	16 X 8	16-7/16	8-3/4	8-13/16	3/8	2-1/4	2-7/8		6	5/16	511.1	.2958	562.2	.3254	9	4.27	37.7	8
450-215	18 X 8	18-7/16	8-3/4	8-13/16	25/64	2-1/4	3-1/8		6	5/16	564.4	.3266	620.8	.3593	9	4.89	43.2	8
500-215	20 X 8	20-7/16	8-7/8	8-15/16	13/32	2-1/4	3-1/2		6	5/16	644.2	.3728	708.6	.4101	9	5.77	52.2	8
400-230	16 X 9	16-7/16	10	10-1/8	7/16	2-1/2	2-7/8		6	5/16	614.8	.3558	676.3	.3914	10	6.06	39.4	6
500-230	20 X 9	20-7/16	10	10-1/8	15/32	2-1/2	3-1/2		6	5/16	770.5	.4459	847.6	.4905	10	7.75	49.9	6

### STYLE U-HD BUCKETS fit Universal Industries Elevators

120-80	4 X 3	3-7/8	3	3-1/16	3/16	7/8	1-7/8		2	1/4	11.3	.0065	12.4	.0072	3-1/4	0.19	5.6	24
160-120	6 X 4	6-1/4	4-1/8	4-1/16	13/64	1-1/2	2-3/4		2	1/4	35.4	.0205	38.9	.0225	4-1/4	0.51	13.4	24
180-120	7 X 4-1/2	7-1/4	4-3/8	4-1/16	13/64	1-1/2	2-1/2		3	1/4	44.2	.0256	48.6	.0281	5	0.58	15.1	24
230-150	9 X 5-1/2	9-5/16	5-1/2	5-1/16	1/4	1-3/4	1-3/4	3-1/2	4	1/4	97.9	.0567	107.7	.0623	6	1.02	26.4	24
500-150	20 X 5-1/2	20-7/16	6	5-1/2	13/32	2	1-3/4	3-1/4	7	1/4	157.0	.0909	172.7	.0999	6	2.83	49.5	16
280-160	11 X 5-1/2	11-5/16	6-5/8	6-1/16	1/4	1-3/4	1-3/4	2-3/4	5	1/4	173.4	.1003	190.7	.1104	6	1.69	43.5	24
280-180	11 X 7	11-7/16	7-3/4	7-1/16	9/32	2	3-1/8		4	5/16	234.2	.1355	257.6	.1491	8	2.31	21.1	8
300-215	12 X 8	12-7/16	8-3/4	8-13/16	11/32	2-1/4	3-3/8		4	1/4	362.0	.2095	398.2	.2304	9	3.02	27.4	8
350-215	14 X 8	14-7/16	8-3/4	8-13/16	11/32	2-1/4	3		5	1/4	429.6	.2656	472.6	.2735	9	3.31	30.0	8

- ① Tapco recommends using WL (water level) fill + 10% for usable capacity. A gross capacity figure is no longer provided as it is inappropriate for rating an agricultural elevator bucket.  
 ② 14 X 6 bucket was designed to fit Hunter Mfg. Grizzly elevators. ③ Universal refers to this bucket as 3-3/4 X 3 in fabricated steel, the buckets are completely interchangeable.  
 ④ Modified (cut down) from an 8" projection bucket. ⑤ Holes Drilled 1/32" Oversize.

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